

Gas ultrasonic flowmeter for permanent installation

Transmitter for permanent outdoor wall or pipe mounting

Features

- Exact and highly reliable bi-directional clamp-on flow measurement of operational and standard volume flow rates as well as mass flow rates (involving fluid temperature and pressure)
- Installation and startup do not cause any pipe works nor any process interruptions
- Virtually unlimited measurement range, high measurement accuracy even at very low as well as very high flow rates and independent of the flow direction (bi-directional)
- User oriented configurations guarantee the optimal adaptation of the meter in regard to the individual application
- Automatic loading of calibration data and transducer recognition
- Bidirectional communication and support of common bus technologies (Profibus PA, Foundation Fieldbus, HART, Modbus, BACnet, M-Bus)
- Easy parameterization of the device via connection of PC/laptop (Ethernet, USB) or within the SCADA system, even without external power supply
- Extensive diagnostic functions for the evaluation of the measurement quality and process situation
- Advanced self-diagnosis and possibilities for event based triggering of data recording for the supervision and control of critical processes
- The transmitter is available with an aluminum or stainless steel enclosure (for especially corrosive environments). Both enclosures feature an IP66 protection degree
- Transmitter and transducers for usage in hazardous areas are available
- Transmitter and transducers are separately calibrated (traceable to national standards), guaranteeing a specified measurement accuracy as well as the possibility for later exchange of components
- Transducers available for a wide range of inner pipe diameters and fluid temperatures
- The measurement is zero point stable, drift free and independent of the pipe material as well as the internal pressurisation (> 3 bar at steel pipes; no minimum pressure for plastic pipes) and the flowing fluids
- The measurement system also precisely measures wet gas flow rates up to 5 % LVF (liquid volume fraction)

Applications

- Chemical industry
- Petrochemical industry
- Oil and gas industry
- Manufacturing industries



FLUXUS G721**_****A



FLUXUS G721**_****S



Variofix C

Table of contents

Function	3
Measurement principle	3
Calculation of volumetric flow rate	3
Number of sound paths	4
Standard volumetric flow rate	5
Flow transmitter	6
Technical data	6
Dimensions	9
2 " pipe mounting kit (optional)	10
Terminal assignment	11
Transducers	12
Transducer selection	12
Transducer order code	15
Technical data	16
Transducer mounting fixture	39
Coupling materials for transducers	41
Damping mats (optional)	42
Connection systems	44
Transducer cable	45
Junction box	46
Technical data	46
Dimensions	46
2 " pipe mounting kit (optional)	47
Terminal assignment	47
Clamp-on temperature probe (optional)	49

Function

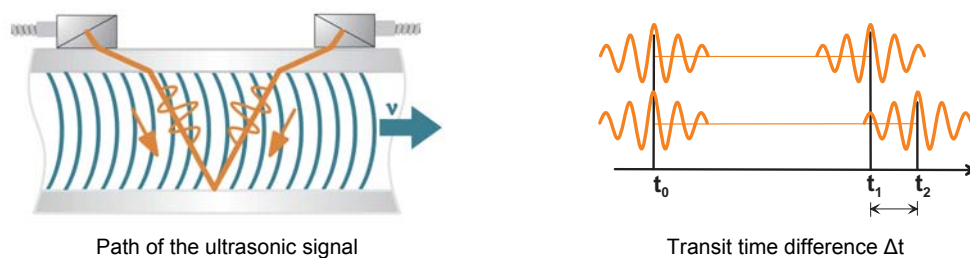
Measurement principle

In order to measure the flow of a fluid in a pipe, ultrasonic signals are used, employing the transit time difference principle. Ultrasonic signals are emitted by a transducer installed on the pipe and received by a second transducer. These signals are emitted alternately in the flow direction and against it.

As the fluid in which the signals propagate is flowing, the transit time of the ultrasonic signals in the flow direction is shorter than against the flow direction.

The transit time difference, Δt , is measured and allows the flowmeter to determine the average flow velocity along the propagation path of the ultrasonic signals. A flow profile correction is then performed in order to obtain the area averaged flow velocity, which is proportional to the volumetric flow rate.

Two integrated microprocessors control the entire measuring process. This allows the flowmeter to remove disturbance signals, and to check each received ultrasonic wave for its validity which reduces noise.



Calculation of volumetric flow rate

$$\dot{V} = k_{Re} \cdot A \cdot k_a \cdot \Delta t / (2 \cdot t_{fl})$$

where

$\dot{V}$	-	volumetric flow rate
k_{Re}	-	fluid mechanics calibration factor
A	-	cross-sectional pipe area
k_a	-	acoustical calibration factor
Δt	-	transit time difference
t_{fl}	-	transit time in the fluid

Number of sound paths

The number of sound paths is the number of transits of the ultrasonic signal through the fluid in the pipe. Depending on the number of sound paths, the following methods of installation exist:

- **reflection arrangement**

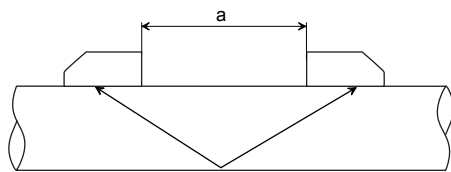
The number of sound paths is even. Both of the transducers are mounted on the same side of the pipe. Correct positioning of the transducers is easier.

- **diagonal arrangement**

The number of sound paths is odd. Both of the transducers are mounted on opposite sides of the pipe. In the case of a high signal attenuation by the fluid, pipe and coatings, diagonal arrangement with 1 sound path will be used.

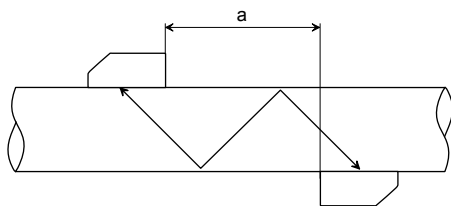
The preferred method of installation depends on the application. While increasing the number of sound paths increases the accuracy of the measurement, signal attenuation increases as well. The optimum number of sound paths for the parameters of the application will be determined automatically by the transmitter.

As the transducers can be mounted with the transducer mounting fixture in reflection arrangement or diagonal arrangement, the number of sound paths can be adjusted optimally for the application.

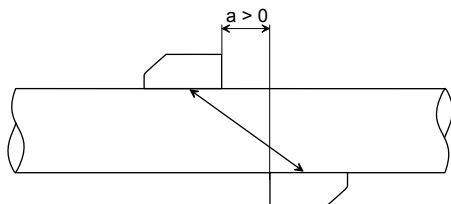


Reflection arrangement, number of sound paths: 2

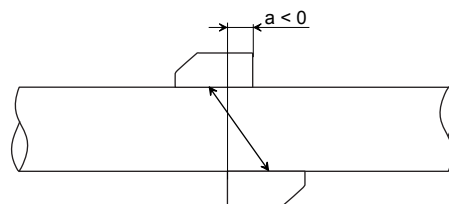
a - transducer distance



Diagonal arrangement, number of sound paths: 3

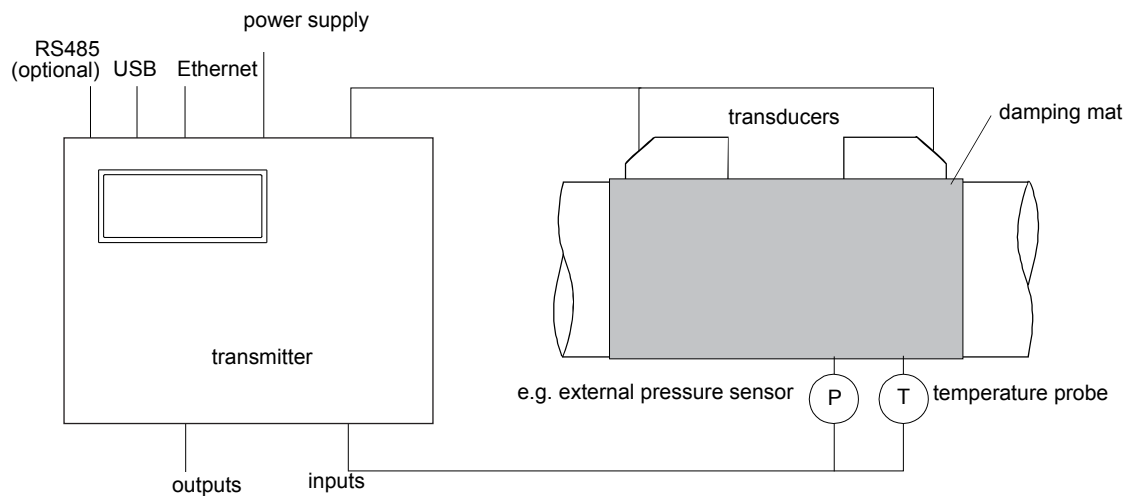


Diagonal arrangement, number of sound paths: 1



Diagonal arrangement, number of sound paths: 1,
negative transducer distance

Typical measurement setup



Example of a reflection arrangement with connection of the inputs to an external process pressure and process temperature measurement for standard volumetric flow rate calculation

Standard volumetric flow rate

The standard volumetric flow rate can be selected as physical quantity to be measured. It will be calculated internally by:

$$\dot{V}_N = \dot{V} \cdot p/p_N \cdot T_N/T \cdot 1/K$$

where

$\dot{V}_N$	-	standard volumetric flow rate
$\dot{V}$	-	operating volumetric flow rate
p_N	-	standard pressure (absolute value)
p	-	operating pressure (absolute value)
T_N	-	standard temperature in K
T	-	operating temperature in K
K	-	compressibility coefficient of the gas: ratio of the compressibility factors of the gas at operating conditions and at standard conditions Z/Z_N

The operational pressure p and the operational temperature T of the fluid will be entered directly as fixed values into the transmitter.

or:

If inputs are installed (optional), pressure and temperature can be measured by the customer and fed in the transmitter.

The gas compressibility coefficient K of the gas is entered in the transmitter:

- as fixed value or
- as approximation according to e.g. AGA8 or GERG

Flow transmitter

Technical data

FLUXUS		G721**-NNN*A	G721**-NNN*S G721**-A20*S
order code		TF7-G721**_****A*_*****_*****_**	TF7-G721**_****S*_*****_*****_** TF7-G721**_****B*_*****_*****_**
design		standard field device	field device with stainless steel housing
			
measurement			
measurement principle		transit time difference correlation principle	
flow velocity		0.01...35 m/s, depending on pipe diameter	
repeatability		0.15 % of reading ±0.01 m/s	
fluid		all acoustically conductive gases, e.g. nitrogen, air, oxygen, hydrogen, argon, helium, ethylene, propane	
temperature compensation		corresponding to the recommendations in ANSI/ASME MFC-5.1-2011	
accuracy			
volumetric flow rate		± 1...3 % of reading ±0.01 m/s depending on application ± 0.5 % of reading ±0.01 m/s with field calibration	
flow transmitter			
power supply		100...230 V/50...60 Hz or 20...32 V DC or 11...16 V DC	
power consumption		< 15 W	
number of flow measuring channels		1, optional: 2	
damping		0...100 s, adjustable	
measuring cycle (1 channel)		100...1000 Hz	
response time		1 s (1 channel), option: 20 ms	
housing material		aluminum, powder coated	stainless steel 316L (1.4404)
degree of protection according to IEC/EN 60529		IP66	IP66
dimensions		see dimensional drawing	
weight		5.4 kg	5.1 kg
fixation		wall mounting, optional: 2 " pipe mounting	
ambient temperature		-40...+60 °C (< -20 °C without operation of the display)	
display		128 x 64 dots, backlight	
menu language		English, German, French, Spanish, Dutch, Russian, Polish	
explosion protection			
ATEX / IECEx	technical type		G721**-A20*S
	zone	-	2
	marking	-	CE 0637 Ex II3G II2D Ex nA nC ic IIC T4 Gc Ex tb IIIC T 120 °C Db T _a -40...+60 °C IBExU11ATEX1015 IECEx IBE 11.0008 gas: non sparking dust: protection by enclosure
	certification ATEX	-	
	certification IECEx	-	
x	type of protection	-	

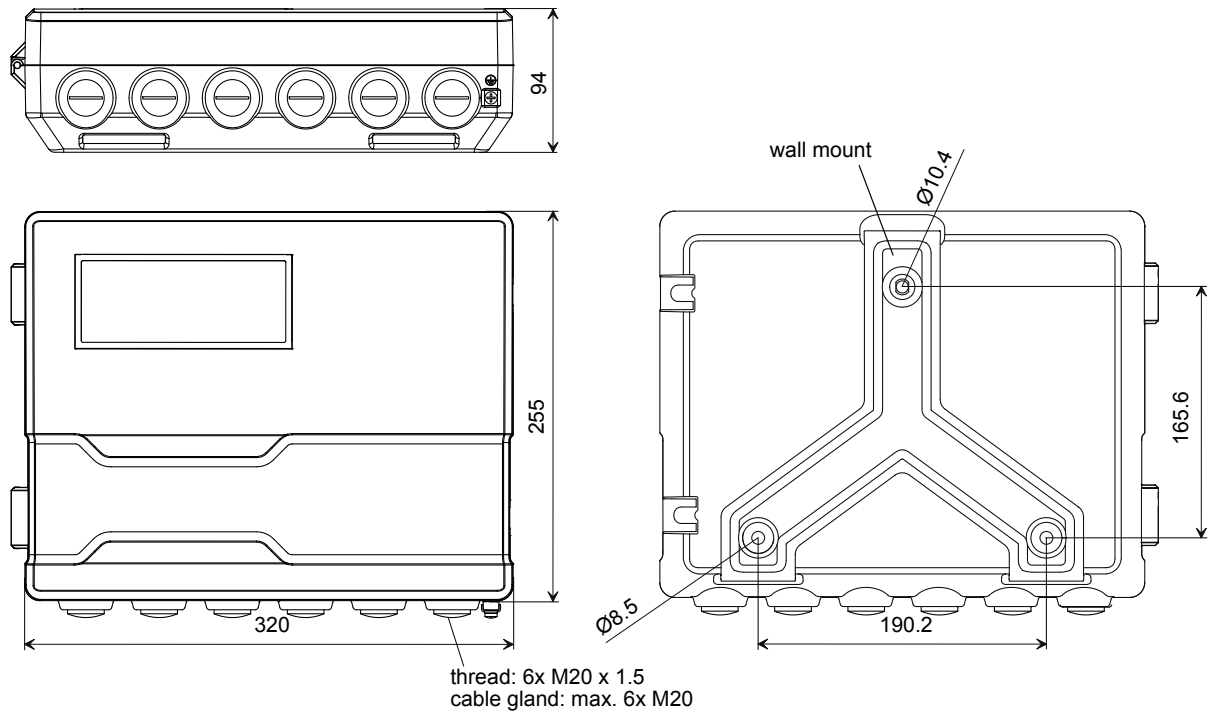
FLUXUS		G721**-NNN*A	G721**-NNN*S G721**-A20*S
measuring functions			
physical quantities		operating volumetric flow rate, standard volumetric flow rate, mass flow rate, flow velocity	
totalizer		volume, mass	
calculation functions		average, difference, sum (2 measuring channels necessary)	
diagnostic functions		sound speed, signal amplitude, SNR, SCNR, standard deviation of amplitudes and transit times	
data logger			
loggable values		all physical quantities, totaled values and diagnostic values	
capacity		max. 800 000 measured values	
communication (optional)			
service/diagnosis ¹		measured value transmission, parametrization of the transmitter: - USB - Ethernet	
process integration (max. 1 optional)		- BACnet MS/TP - BACnet IP - M-Bus (nonEx) - RS485 (ASCII sender) with inputs and including parametrization of the transmitter: - Modbus RTU - Modbus TCP - HART - Profibus PA - FF H1	
serial data kit (optional)			
software		FluxDiag: online diagnostics and report generation (min. Windows 7)	
cable		USB cable ¹	
outputs (optional)			
		The outputs are galvanically isolated from the transmitter.	
number		on request	
switchable current output			
- range		All switchable current outputs are switched to active or passive mode at the same time. 4...20 mA (3.2...22 mA)	
- accuracy		0.04 % of reading ±3 µA	
- active output		R _{ext} < 350 Ω	
- passive output		U _{ext} = 8...30 V, depending on R _{ext} , R _{ext} < 1 kΩ	
current output			
current output			
- range		0/4...20 mA	
- accuracy		0.1 % of reading ±15 µA	
- active output		R _{ext} < 500 Ω	
- passive output		U _{ext} = 4...24 V, depending on R _{ext} , R _{ext} < 1 kΩ	
current output I1 in HART mode			
- range		4...20 mA	
- active output		U _{int} = 24 V	
- passive output		U _{ext} = 10...24 V	
voltage output			
range		0...1 V or 0...10 V	
accuracy		0...1 V: 0.1 % of reading ±1 mV 0...10 V: 0.1 % of reading ±10 mV	
internal resistance		R _{int} = 500 Ω	
frequency output			
range		0...5 kHz	
open collector		24 V/4 mA, R _{int} = 66.5 Ω	
binary output			
Reed relay		48 V/100 mA, R _{int} = 22 Ω	
optorelay		26 V/100 mA	
binary output as alarm output			
- functions		limit, change of flow direction or error	
binary output as pulse output		mainly for totalizing	
- pulse value		0.01...1000 units	
- pulse width		optorelay: 1...1000 ms Reed relay: 80...1000 ms	

¹ outside of explosive atmosphere (housing cover open)

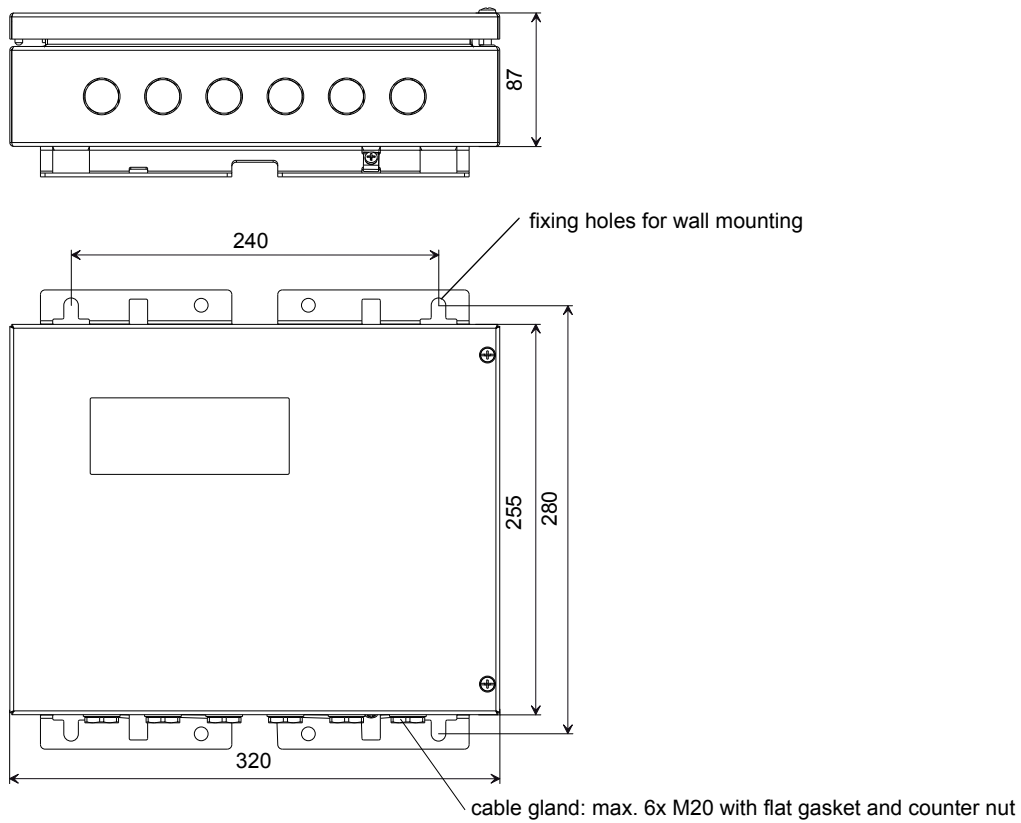
FLUXUS	G721**-NNN*A	G721**-NNN*S G721**-A20*S
inputs (optional)		
	The inputs are galvanically isolated from the transmitter.	
number	max. 4, on request	
	temperature input	
type	Pt100/Pt1000	
connection	4-wire	
range	-150 ... +560 °C	
resolution	0.01 K	
accuracy	±0.01 % of reading ±0.03 K	
	current input	
accuracy	0.1 % of reading ±10 µA	
active input	$U_{\text{int}} = 24 \text{ V}$, $R_{\text{int}} = 50 \Omega$, $P_{\text{int}} < 0.5 \text{ W}$, not short-circuit proof	
- range	0...20 mA	
passive input	$R_{\text{int}} = 50 \Omega$, $P_{\text{int}} < 0.3 \text{ W}$	
- range	-20...+20 mA	
	voltage input	
range	0...1 V	
accuracy	0.1 % of reading ±1 mV	
internal resistance	$R_{\text{int}} = 1 \text{ M}\Omega$	
	binary input	
switching signal	5...30 V, 1 mA	
functions	- resetting the measured values - resetting the totalizers - stopping the totalizers - activation of the measuring mode for highly dynamic flows	

Dimensions

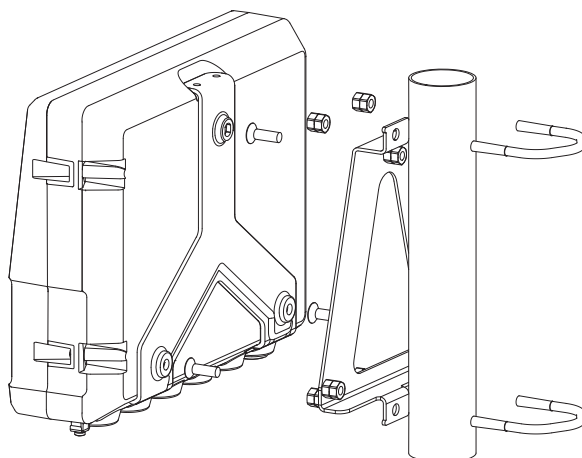
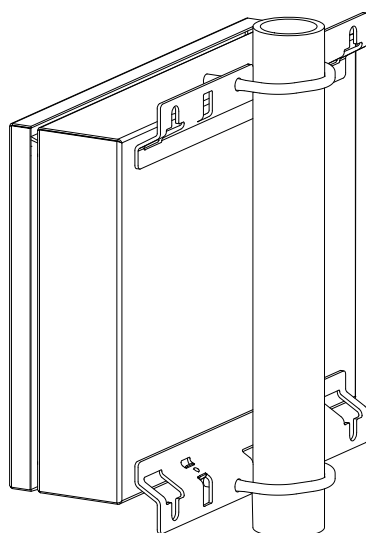
FLUXUS G721**-****A



FLUXUS G721**-****S

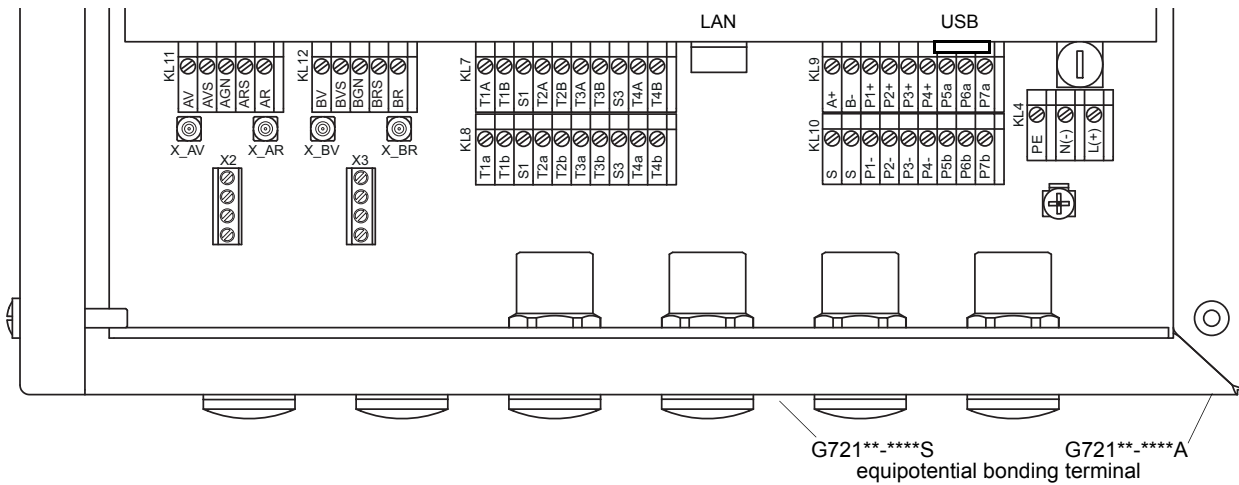


in mm

2 " pipe mounting kit (optional)**FLUXUS G721**-****A****FLUXUS G721**-****S**

Terminal assignment

FLUXUS G721



power supply

terminal strip KL4

terminal	connection (AC)	connection (DC)
PE	earth	earth
N(-)	neutral	-
L(+)	phase	+

transducers

terminal strip KL11, KL12

extension cable (transducers *****8*, ****LI*, *****52)			
transducer cable (transducers *****8*, ****LI*)			
measuring channel A		measuring channel B	
terminal	connection	terminal	connection
AV	signal	BV	signal
AVS	shield	BVS	shield
ARS	shield	BRS	shield
AR	signal	BR	signal

transducer cable (transducers *****52)

measuring channel A	measuring channel B	connection
X_AV	X_BV	SMB connector
X_AR	X_BR	SMB connector

outputs¹

terminal strip KL9, KL10

terminal	connection
P1+...P4+, P1-...P4-	current output, voltage output, frequency output, binary output (Reed relay)
P5a...P7a, P5b...P7b	binary output (optorelay)

communication interface

terminal strip KL9, KL10

terminal	connection	communication interface
A+	signal +	- BACnet MS/TP - M-Bus - RS485 - Modbus RTU - Profibus PA - FF H1
B-	signal -	
S	shield	
USB		- USB
LAN		- Ethernet - BACnet IP - Modbus TCP

analog inputs¹

terminal strip KL7, KL8

terminal	temperature probe		passive current source	active current source
	direct connection	connection with extension cable	connection of an active input	connection of a passive input
T1a...T4a	red	red	not connected	not connected
T1A...T4A	red/blue	grey	-	+
T1b...T4b	white/blue	blue	+	not connected
T1B...T4B	white	white	not connected	-
S1, S3	shield	shield	not connected	not connected

binary inputs¹

terminal strip KL9, KL10

terminal
P1+...P2+, P1-...P2-

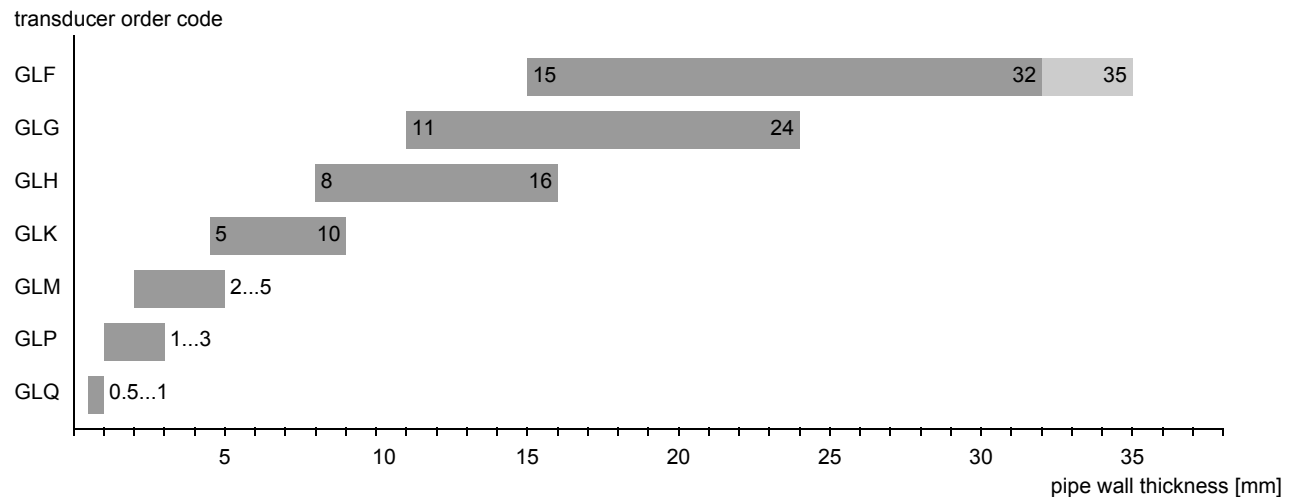
¹ The number, type and terminal assignment of the outputs and inputs will be customized.

Transducers

Transducer selection

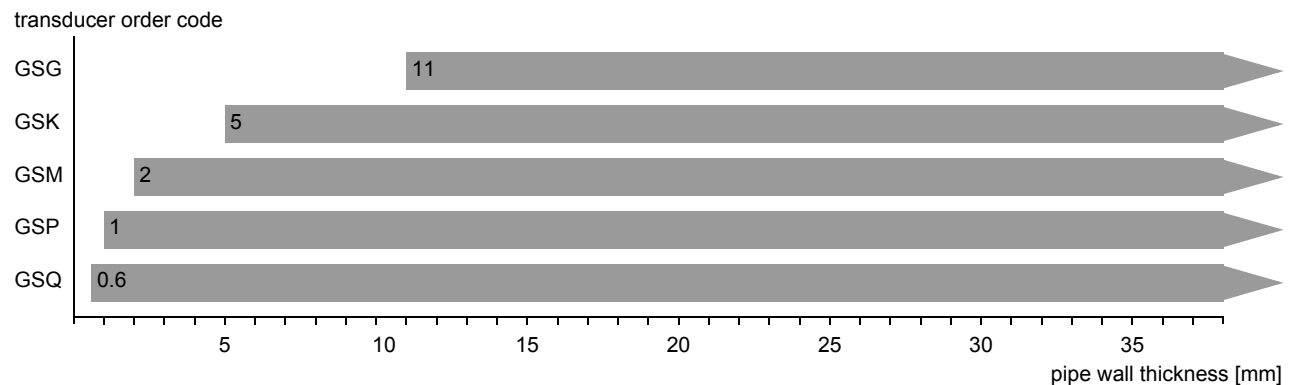
Step 1a

Select a Lamb wave transducer:



Step 1b

If the pipe wall thickness is not in the range of the Lamb wave transducers, select a shear wave transducer:



■ recommended ■ possible

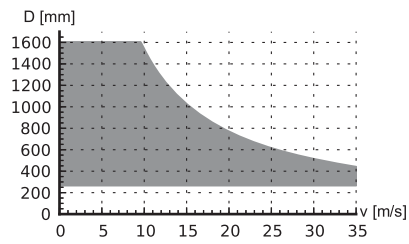
Step 2

Inner pipe diameter d dependent on the flow velocity v of the fluid in the pipe

The transducers are selected from the characteristics (see next page). Lamb wave transducers are selected from the left column, shear wave transducers from the right column.

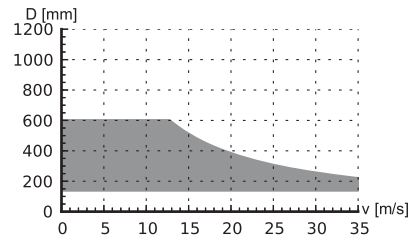
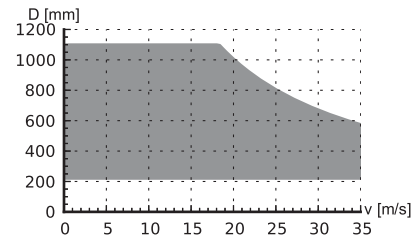
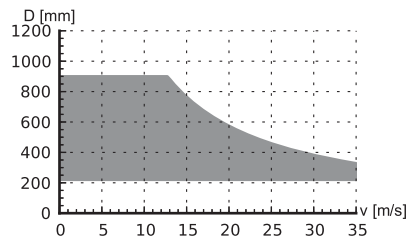
Lamb wave transducers: If the values d and v are not in the range, the diagonal arrangement with 1 sound path may be used, i.e. the same characteristics can be used with doubling the inner pipe diameter. If the values are still not in the range, shear waves transducers regarding the pipe wall thickness have to be selected in step 1b.

Lamb wave transducer¹

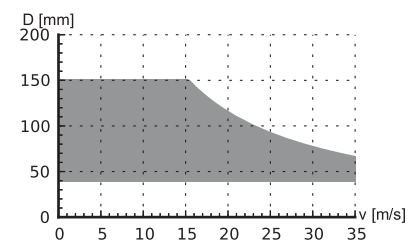
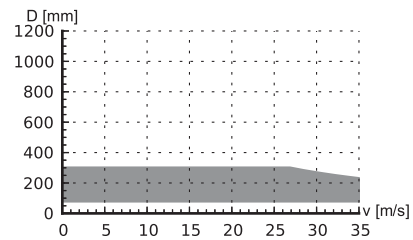
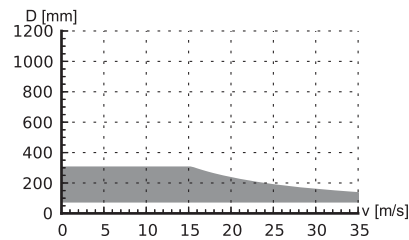


shear wave transducer¹

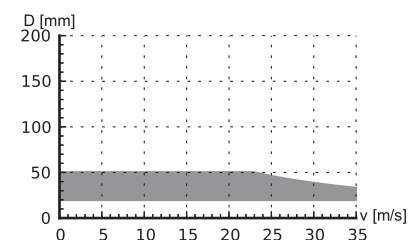
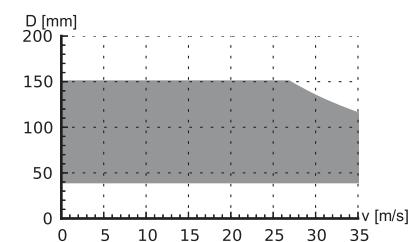
GLF



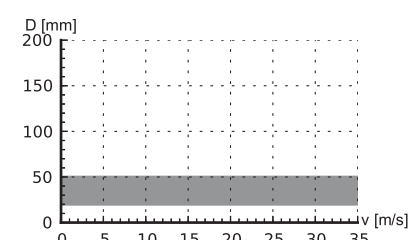
GLH



GLM

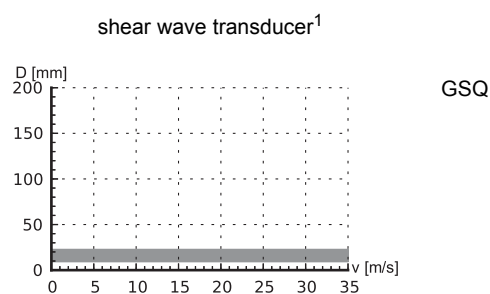
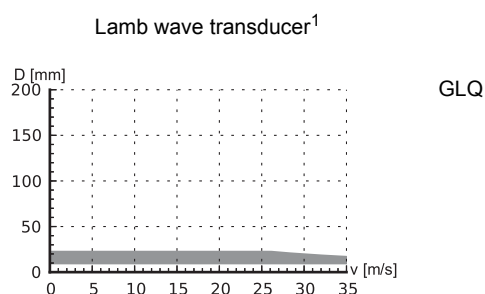


GLP



GSP

¹ inner pipe diameter and max. flow velocity for a typical application with natural gas, nitrogen, oxygen in reflection arrangement with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)



¹ inner pipe diameter and max. flow velocity for a typical application with natural gas, nitrogen, oxygen in reflection arrangement with 2 sound paths (Lamb wave transducers)/1 sound path (shear wave transducers)

Step 3

min. fluid pressure

Lamb wave transducer			
transducer order code	fluid pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GLF	15	10	1
GLG	15	10	1
GLH	15	10	1
GLK	15 (d > 120 mm) 10 (d < 120 mm)	10 (d > 120 mm) 3 (d < 120 mm)	1
GLM	10 (d > 60 mm) 5 (d < 60 mm)	3 (d < 60 mm)	1
GLP	10 (d > 35 mm) 5 (d < 35 mm)	3 (d < 35 mm)	1
GLQ	10 (d > 15 mm) 5 (d < 15 mm)	3 (d < 15 mm)	1

shear wave transducer			
transducer order code	fluid pressure ¹ [bar]		
	metal pipe		plastic pipe
	min.	min. extended	min.
GSG	30	20	1
GSK	30	20	1
GSM	30	20	1
GSP	30	20	1
GSQ	30	20	1

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

d - inner pipe diameter

Example

step					
1	pipe wall thickness selected transducer	mm	14.3 GLG or GLH	8.6 GLH or GLK	38 GS
2	inner pipe diameter max. flow velocity selected transducer	mm m/s	581 15 GLG	96.8 30 GLK	143 30 GSK
3	min. fluid pressure selected transducer	bar	20 GLG	15 GLK	40 GSK

Step 4

for the characters 4...11 of the transducer order code (ambient temperature, explosion protection, connection system, extension cable) see page 15

Step 5

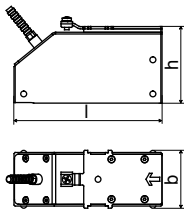
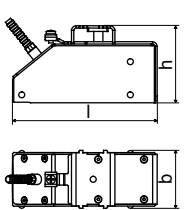
for the technical data of the selected transducer see page 16 et seqq.

Transducer order code

1, 2	3		4	5, 6	7, 8		9...11		12, 13	no. of character		
transducer	transducer frequency	-	ambient temperature	explosion protection	connection system	-	extension cable	/	option	description		
GL										set of ultrasonic flow transducers for gas measurement, Lamb wave		
GS										set of ultrasonic flow transducers for gas measurement, shear wave		
	F G H K M P Q									0.15 MHz (Lamb wave only) 0.2 MHz 0.3 MHz (Lamb wave only) 0.5 MHz 1 MHz 2 MHz 4 MHz		
		N								normal temperature range		
		E								extended temperature range (FSM, FSP, FSQ)		
			A1								ATEX zone 1/IECEx zone 1	
			A2								ATEX zone 2/IECEx zone 2	
			F2								FM Class I Div. 2	
			NN								not explosion proof	
				TS								direct connection or connection via junction box
							XXX			cable length in m, for max. length of extension cable see page 44 connection system TS: 0 m: without junction box > 0 m: with junction box		
									IP68	degree of protection IP68 (with connection system TS)		
									OS	housing with stainless steel 316 (with connection system TS)		
example												
GL	K	-	N	A1	TS	-	030			Lamb wave transducer 0.5 MHz, normal temperature range, ATEX zone 1/IECEx zone 1, connection system TS with junction box JB01 and extension cable 30 m		
		-				-		/				

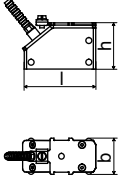
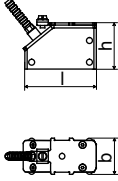
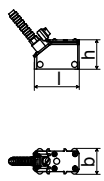
Technical data

Shear wave transducers (zone 1)

technical type		GDG1N81	GDK1N81
order code		GSG-NA1TS GSG-NA1TS/OS	GSK-NA1TS GSK-NA1TS/OS
transducer frequency	MHz	0.2	0.5
fluid pressure¹			
min. extended min.	bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²			
min. extended	mm	180	60
min. recommended	mm	220	80
max. recommended	mm	900	300
max. extended	mm	1100	360
pipe wall thickness			
min.	mm	11	5
material			
housing		PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PEEK	PEEK
degree of protection according to IEC/ EN 60529		IP65	IP66
transducer cable			
type		1699	1699
length	m	5	5
dimensions			
length l	mm	129.5	126.5
width b	mm	51	51
height h	mm	67	67.5
dimensional drawing			
ambient temperature			
min.	°C	-40	-40
max.	°C	+130	+130
temperature compensation		x	x
explosion protection			
category		gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db
zone		1 21	1 21
explosion protection temperature (pipe surface)			
min.	°C	-55	-55
max.	°C	+180	+180
marking		CE 0637 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X
certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X
type of protection		gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure
transducer mounting fixture necessary		x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request
inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

technical type		GDM2N81	GDP2N81	GDQ2N81
order code		GSM-NA1TS GSM-NA1TS/OS	GSP-NA1TS GSP-NA1TS/OS	GSQ-NA1TS GSQ-NA1TS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended min.	bar bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.6
material				
housing		PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PEEK	PEEK	PEEK
degree of protection according to IEC/EN 60529		IP66	IP66	IP65
transducer cable				
type		1699	1699	1699
length	m	4	4	3
dimensions				
length l	mm	64	64	40
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-40	-40	-40
max.	°C	+130	+130	+130
temperature compensation		x	x	x
explosion protection				
category		gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db	Gb Db
zone		1 21	1 21	1 21
explosion protection temperature (pipe surface)				
min.	°C	-55	-55	-55
max.	°C	+180	+180	+180
marking		CE 0637 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db II2G II2D	CE 0637 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db II2G II2D	CE 0637 Ex q IIC T6...T3 Gb Ex tb IIIC TX Db II2G II2D
certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
type of protection		gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure
transducer mounting fixture necessary		x	x	x

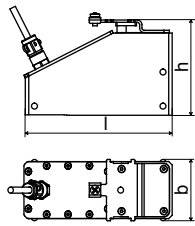
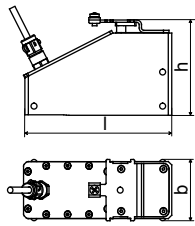
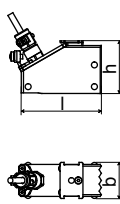
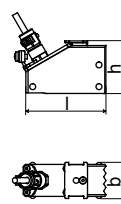
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

Shear wave transducers (zone 1, IP68)

technical type		GDG1LI1	GDK1LI1	GDM2LI1	GDP2LI1
order code		GSG-NA1TS/IP68	GSK-NA1TS/IP68	GSM-NA1TS/IP68	GSP-NA1TS/IP68
transducer frequency	MHz	0.2	0.5	1	2
fluid pressure¹					
min. extended min.	bar bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²					
min. extended	mm	180	60	30	15
min. recommended	mm	220	80	40	20
max. recommended	mm	900	300	150	50
max. extended	mm	1100	360	180	60
pipe wall thickness					
min.	mm	11	5	2	1
material					
housing		PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)
contact surface		PEEK	PEEK	PEEK	PEEK
degree of protection according to IEC/EN 60529		IP68 ³	IP68 ³	IP68 ³	IP68 ³
transducer cable					
type		2550	2550	2550	2550
length	m	12	12	12	12
dimensions					
length l	mm	130	130	72	72
width b	mm	54	54	32	32
height h	mm	83.5	83.5	46	46
dimensional drawing					
ambient temperature					
min.	°C	-40	-40	-40	-40
max.	°C	+100	+100	+100	+100
temperature compensation		x	x	x	x
explosion protection					
category		gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db	Gb Db	Gb Db
zone		1 21	1 21	1 21	1 21
explosion protection temperature (pipe surface)					
A	min.	°C	-55	-55	-55
T	max.	°C	+180	+180	+180
X / I E C E x	marking		CE 0637 Ex II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 Ex II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 Ex II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
	certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
	certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
	type of protection		gas: powder filling dust: protection by enclosure	gas: powder filling dust: protection by enclosure	gas: powder filling dust: protection by enclosure
	transducer mounting fixture necessary		x	x	x

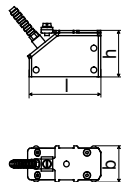
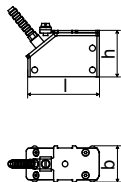
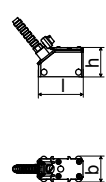
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

³ test conditions: 3 months/2 bar (20 m)/20 °C

Shear wave transducers (zone 1, extended temperature range)

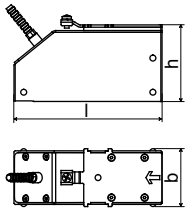
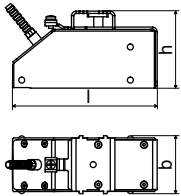
technical type		GDM2E85	GDP2E85	GDQ2E85
order code		GSM-EA1TS GSM-EA1TS/OS	GSP-EA1TS GSP-EA1TS/OS	GSQ-EA1TS GSQ-EA1TS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended min.	bar bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.6
material				
housing		PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PI	PI	PI
degree of protection according to IEC/EN 60529		IP66	IP66	IP56
transducer cable				
type		6111	6111	6111
length	m	4	4	3
dimensions				
length l	mm	64	64	40
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-30	-30	-30
max.	°C	+200	+200	+200
temperature compensation		x	x	x
explosion protection				
category		gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db	Gb Db
zone		1 21	1 21	1 21
explosion protection temperature (pipe surface)				
min.	°C	-45	-45	-45
max.	°C	+225	+225	+225
marking		CE 0637 Ex II2G II2D Ex q IIC T6...T2 Gb Ex tb IIIA TX Db	CE 0637 Ex II2G II2D Ex q IIC T6...T2 Gb Ex tb IIIA TX Db	CE 0637 Ex II2G II2D Ex q IIC T6...T2 Gb Ex tb IIIA TX Db
certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
type of protection		gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure
transducer mounting fixture necessary		x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

Shear wave transducers (zone 2, FM Class I Div. 2 or not explosion proof)

technical type		GDG1N52	GDK1N52
order code		GSG-NA2TS GSG-NA2TS/OS GSG-NF2TS GSG-NF2TS/OS GSG-NNNTS GSG-NNNTS/OS	GSK-NA2TS GSK-NA2TS/OS GSK-NF2TS GSK-NF2TS/OS GSK-NNNTS GSK-NNNTS/OS
transducer frequency	MHz	0.2	0.5
fluid pressure¹			
min. extended	bar	metal pipe: 20	metal pipe: 20
min.	bar	metal pipe: 30 plastic pipe: 1	metal pipe: 30 plastic pipe: 1
inner pipe diameter d²			
min. extended	mm	180	60
min. recommended	mm	220	80
max. recommended	mm	900	300
max. extended	mm	1100	360
pipe wall thickness			
min.	mm	11	5
material			
housing		PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PEEK	PEEK
degree of protection according to IEC/ EN 60529		IP67	IP67
transducer cable			
type		1699	1699
length	m	5	5
dimensions			
length l	mm	129.5	126.5
width b	mm	51	51
height h	mm	67	67.5
dimensional drawing			
ambient temperature			
min.	°C	-40	-40
max.	°C	+130	+130
temperature compen- sation		x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

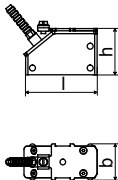
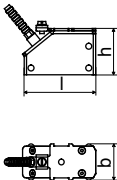
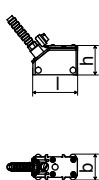
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

continued on next page

technical type		GDG1N52	GDK1N52
explosion protection			
A T E X / I E C E x	order code	GSG-NA2TS GSG-NA2TS/OS	GSK-NA2TS GSK-NA2TS/OS
	category	gas: 3G dust: 2D	gas: 3G dust: 2D
	EPL	Gc Db	Gc Db
	zone	2 21	2 21
	explosion protection temperature (pipe surface)		
	min.	°C -55	-55
	max.	°C gas: +190, dust: +180	gas: +190, dust: +180
	marking	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
	certification ATEX	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	certification IECEx	IECEx IBE 12.0005X	IECEx IBE 12.0005X
F M	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	transducer mounting fixture necessary	x	x
	order code	GSG-NF2TS GSG-NF2TS/OS	GSK-NF2TS GSK-NF2TS/OS
	explosion protection temperature		
	min.	°C -40	-40
	max.	°C +125	+125
	marking	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860
	type of protection	non incensive	non incensive

Shear wave transducers (zone 2, FM Class I Div. 2 or not explosion proof)

technical type		GDM2N52	GDP2N52	GDQ2N52
order code		GSM-NA2TS GSM-NA2TS/OS GSM-NF2TS GSM-NF2TS/OS GSM-NNNTS GSM-NNNTS/OS	GSP-NA2TS GSP-NA2TS/OS GSP-NF2TS GSP-NF2TS/OS GSP-NNNTS GSP-NNNTS/OS	GSQ-NA2TS GSQ-NA2TS/OS GSQ-NF2TS GSQ-NF2TS/OS GSQ-NNNTS GSQ-NNNTS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended min.	bar bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.6
material				
housing		PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PEEK with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PEEK	PEEK	PEEK
degree of protection according to IEC/ EN 60529		IP67	IP67	IP67
transducer cable				
type		1699	1699	1699
length	m	4	4	3
dimensions				
length l	mm	64	64	40
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-40	-40	-40
max.	°C	+130	+130	+130
temperature compen- sation		x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

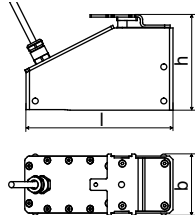
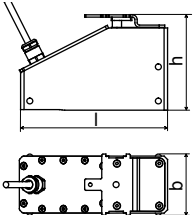
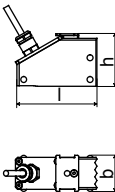
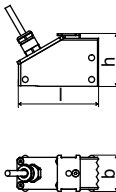
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

continued on next page

technical type		GDM2N52	GDP2N52	GDQ2N52
explosion protection				
A T E X / I E C E x	order code	GSM-NA2TS GSM-NA2TS/OS	GSP-NA2TS GSP-NA2TS/OS	GSQ-NA2TS GSQ-NA2TS/OS
	category	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
	EPL	Gc Db	Gc Db	Gc Db
	zone	2 21	2 21	2 21
	explosion protection temperature (pipe surface)			
	min.	°C -55	-55	-55
	max.	°C gas: +190, dust: +180	gas: +190, dust: +180	gas: +190, dust: +180
	marking	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
	certification ATEX	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
	certification IECEx	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
F M	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	transducer mounting fixture necessary	x	x	x
	order code	GSM-NF2TS GSM-NF2TS/OS	GSP-NF2TS GSP-NF2TS/OS	GSQ-NF2TS GSQ-NF2TS/OS
	explosion protection temperature			
	min.	°C -55	-55	-55
	max.	°C +190	+190	+190
	marking	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860
	type of protection	non incensive	non incensive	non incensive

Shear wave transducers (zone 2 or not explosion proof, IP68)

technical type		GDG1LI8	GDK1LI8	GDM2LI8	GDP2LI8
order code		GSG-NA2TS/IP68 GSG-NNNTS/IP68	GSK-NA2TS/IP68 GSK-NNNTS/IP68	GSM-NA2TS/IP68 GSM-NNNTS/IP68	GSP-NA2TS/IP68 GSP-NNNTS/IP68
transducer frequency	MHz	0.2	0.5	1	2
fluid pressure¹					
min. extended min.	bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²					
min. extended	mm	180	60	30	15
min. recommended	mm	220	80	40	20
max. recommended	mm	900	300	150	50
max. extended	mm	1100	360	180	60
pipe wall thickness					
min.	mm	11	5	2	1
material					
housing		PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)	PEEK with stainless steel cap 316Ti (1.4571)
contact surface		PEEK	PEEK	PEEK	PEEK
degree of protection according to IEC/EN 60529		IP68 ³	IP68 ³	IP68 ³	IP68 ³
transducer cable					
type		2550	2550	2550	2550
length	m	12	12	12	12
dimensions					
length l	mm	130	130	72	72
width b	mm	54	54	32	32
height h	mm	83.5	83.5	46	46
dimensional drawing					
ambient temperature					
min.	°C	-40	-40	-40	-40
max.	°C	+100	+100	+100	+100
temperature compensation		x	x	x	x
explosion protection					
order code		GSG-NA2TS/IP68	GSK-NA2TS/IP68	GSM-NA2TS/IP68	GSP-NA2TS/IP68
category		gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db	Gc Db	Gc Db
zone		2 21	2 21	2 21	2 21
explosion protection temperature (pipe surface)					
min.	°C	-40	-40	-40	-40
max.	°C	+90	+90	+90	+90
marking		CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
certification ATEX		IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
certification IECEx		IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
type of protection		gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
transducer mounting fixture necessary		x	x	x	x

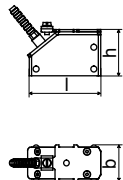
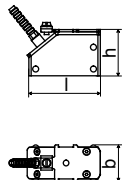
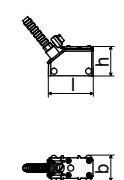
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air² shear wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

³ test conditions: 3 months/2 bar (20 m)/20 °C

Shear wave transducers (extended temperature range, zone 2, FM Class I Div. 2 or not explosion proof)

technical type		GDM2E52	GDP2E52	GDQ2E52
order code		GSM-EA2TS GSM-EA2TS/OS GSM-EF2TS GSM-EF2TS/OS GSM-ENNTS GSM-ENNTS/OS	GSP-EA2TS GSP-EA2TS/OS GSP-EF2TS GSP-EF2TS/OS GSP-ENNTS GSP-ENNTS/OS	GSQ-EA2TS GSQ-EA2TS/OS GSQ-EF2TS GSQ-EF2TS/OS GSQ-ENNTS GSQ-ENNTS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended min.	bar bar	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1	metal pipe: 20 metal pipe: 30 plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.6
material				
housing		PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PI with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PI	PI	PI
degree of protection according to IEC/EN 60529		IP56	IP56	IP56
transducer cable				
type		6111	6111	6111
length	m	4	4	3
dimensions				
length l	mm	64	64	40
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-30	-30	-30
max.	°C	+200	+200	+200
temperature compensation		x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² shear wave transducer:

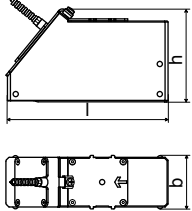
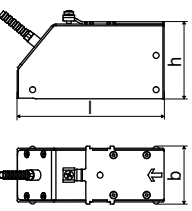
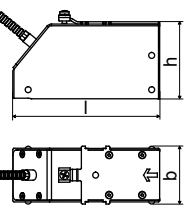
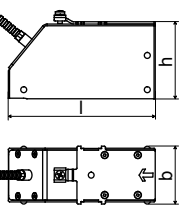
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended/max. extended: in reflection arrangement and for a flow velocity of 15 m/s

continued on next page

technical type		GDM2E52	GDP2E52	GDQ2E52
A T E X / I E C E X	explosion protection			
	order code	GSM-EA2TS GSM-EA2TS/OS	GSP-EA2TS GSP-EA2TS/OS	GSQ-EA2TS GSQ-EA2TS/OS
	category	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
	EPL	Gc Db	Gc Db	Gc Db
	zone	2 21	2 21	2 21
	explosion protection temperature (pipe surface)			
	min.	°C -45	-45	-45
	max.	°C gas: +235, dust: +225	gas: +235, dust: +225	gas: +235, dust: +225
	marking	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIA TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIA TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIA TX Db
	certification ATEX	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
F M	certification IECEx	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	transducer mounting fixture necessary	x	x	x
	order code	GSM-EF2TS GSM-EF2TS/OS	GSP-EF2TS GSP-EF2TS/OS	GSQ-EF2TS GSQ-EF2TS/OS
	explosion protection temperature			
	min.	°C -45	-45	-45
	max.	°C +235	+235	+235
	marking	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860
	type of protection	non incensive	non incensive	non incensive

Lamb wave transducers (zone 1)

technical type		GRF1N83	GRG1N83	GRH1N83	GRK1N83
order code		GLF-NA1TS GLF-NA1TS/OS	GLG-NA1TS GLG-NA1TS/OS	GLH-NA1TS GLH-NA1TS/OS	GLK-NA1TS GLK-NA1TS/OS
transducer frequency	MHz	0.15	0.2	0.3	0.5
fluid pressure¹					
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1
inner pipe diameter d²					
min. extended	mm	220	180	110	60
min. recommended	mm	270	220	140	80
max. recommended	mm	1200	900	600	300
max. extended	mm	1600	1400	1000	360
pipe wall thickness					
min.	mm	15	11	8	5
max.	mm	32	24	16	10
max. extended	mm	35	-	-	-
material					
housing		PPSU with stainless steel cap 304 (1.4301), option OS: 316L, 316Ti (1.4404, 1.4571)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L, 316Ti (1.4404, 1.4571)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L, 316Ti (1.4404, 1.4571)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L, 316Ti (1.4404, 1.4571)
contact surface		PPSU	PPSU	PPSU	PPSU
degree of protection according to IEC/EN 60529		IP65	IP66	IP66	IP66
transducer cable					
type		1699	1699	1699	1699
length	m	5	5	5	5
dimensions					
length l	mm	163	128.5	128.5	128.5
width b	mm	54	51	51	51
height h	mm	91.3	67.5	67.5	67.5
dimensional drawing					
ambient temperature					
min.	°C	-40	-40	-40	-40
max.	°C	+170	+170	+170	+170
temperature compensation		x	x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

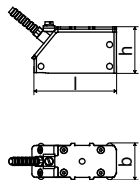
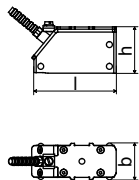
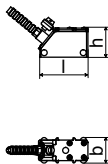
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

continued on next page

technical type		GRF1N83	GRG1N83	GRH1N83	GRK1N83
explosion protection					
A T E X / I E C E x	category	gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
	EPL	Gb Db	Gb Db	Gb Db	Gb Db
	zone	1 21	1 21	1 21	1 21
	explosion protection temperature (pipe surface)				
	min.	°C -55	-55	-55	-55
	max.	°C +140	+140	+140	+140
	marking	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
	certification ATEX	IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
	certification IECEx	IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
x	type of protection	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure
	transducer mounting fixture necessary	x	x	x	x

technical type		GRM1N83	GRP1N83	GRQ1N83
order code		GLM-NA1TS, GLM-NA1TS/OS	GLP-NA1TS, GLP-NA1TS/OS	GLQ-NA1TS, GLQ-NA1TS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended	bar	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)	metal pipe: 3 (d < 15 mm)
min.	bar	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.5
max.	mm	5	3	1
max. extended	mm	-	-	-
material				
housing		PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PPSU	PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP65	IP65	IP65
transducer cable				
type		1699	1699	1699
length	m	4	4	3
dimensions				
length l	mm	74	74	42
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-40	-40	-40
max.	°C	+170	+170	+170
temperature compensation		x	x	x
explosion protection				
category		gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db	Gb Db
zone		1 21	1 21	1 21
explosion protection temperature (pipe surface)				
min.	°C	-55	-55	-55
max.	°C	+140	+140	+140
marking		CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
type of protection		gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure	gas: increased safety, powder filling dust: protection by enclosure
transducer mounting fixture necessary		x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

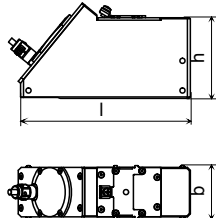
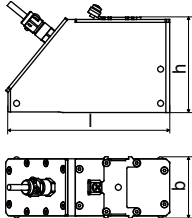
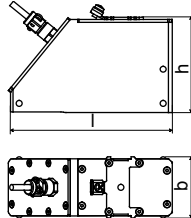
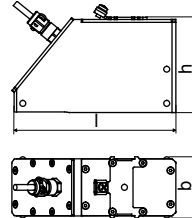
² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

Lamb wave transducers (zone 1, IP68)

technical type		GRF1LI3	GRG1LI3	GRH1LI3	GRK1LI3
order code		GLF-NA1TS/IP68	GLG-NA1TS/IP68	GLH-NA1TS/IP68	GLK-NA1TS/IP68
transducer frequency	MHz	0.15	0.2	0.3	0.5
fluid pressure¹					
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1
inner pipe diameter d²					
min. extended	mm	220	180	110	60
min. recommended	mm	270	220	140	80
max. recommended	mm	1200	900	600	300
max. extended	mm	1600	1400	1000	360
pipe wall thickness					
min.	mm	15	11	8	5
max.	mm	32	24	16	10
max. extended	mm	35	-	-	-
material					
housing		PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)
contact surface		PPSU	PPSU	PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP68 ³	IP68 ³	IP68 ³	IP68 ³
transducer cable					
type		2550	2550	2550	2550
length	m	12	12	12	12
dimensions					
length l	mm	173	143.5	143.5	143.5
width b	mm	54	54	54	54
height h	mm	91.5	83.5	83.5	83.5
dimensional drawing					
ambient temperature					
min.	°C	-40	-40	-40	-40
max.	°C	+100	+100	+100	+100
temperature compen- sation		x	x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

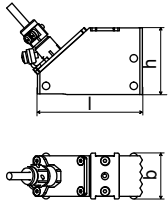
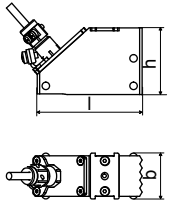
inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

³ test conditions: 3 months/2 bar (20 m)/20 °C

continued on next page

technical type		GRF1LI3	GRG1LI3	GRH1LI3	GRK1LI3
explosion protection					
A T E X / I I C E x	category		gas: 2G dust: 2D	gas: 2G dust: 2D	gas: 2G dust: 2D
	EPL		Gb Db	Gb Db	Gb Db
	zone		1 21	1 21	1 21
	explosion protection temperature (pipe surface)				
	min.	°C	-55	-55	-55
	max.	°C	+140	+140	+140
	marking		CE 0637  II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637  II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637  II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
	certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X	IBExU07ATEX1168 X
	certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X	IECEx IBE 08.0007X
	type of protection		gas: powder filling dust: protection by enclosure	gas: powder filling dust: protection by enclosure	gas: powder filling dust: protection by enclosure
	transducer mounting fixture necessary		x	x	x

technical type		GRM1LI3	GRP1LI3
order code		GLM-NA1TS/IP68	GLP-NA1TS/IP68
transducer frequency	MHz	1	2
fluid pressure¹			
min. extended	bar	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)
min.	bar	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1
inner pipe diameter d²			
min. extended	mm	30	15
min. recommended	mm	40	20
max. recommended	mm	150	50
max. extended	mm	180	60
pipe wall thickness			
min.	mm	2	1
max.	mm	5	3
max. extended	mm	-	-
material			
housing		PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)
contact surface		PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP68 ³	IP68 ³
transducer cable			
type		2550	2550
length	m	12	12
dimensions			
length l	mm	73	73
width b	mm	31.6	31.6
height h	mm	46	46
dimensional drawing			
ambient temperature			
min.	°C	-40	-40
max.	°C	+100	+100
temperature compen- sation		x	x
explosion protection			
category		gas: 2G dust: 2D	gas: 2G dust: 2D
EPL		Gb Db	Gb Db
zone		1 21	1 21
explosion protection temperature (pipe surface)			
min.	°C	-55	-55
max.	°C	+140	+140
marking		CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db	CE 0637 II2G II2D Ex q IIC T6...T3 Gb Ex tb IIIC TX Db
certification ATEX		IBExU07ATEX1168 X	IBExU07ATEX1168 X
certification IECEx		IECEx IBE 08.0007X	IECEx IBE 08.0007X
type of protection		gas: powder filling dust: protection by enclosure	gas: powder filling dust: protection by enclosure
transducer mounting fixture necessary		x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

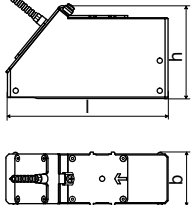
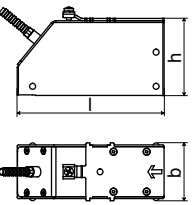
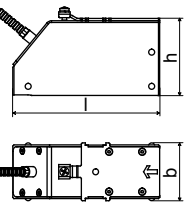
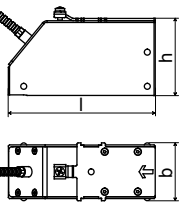
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

³ test conditions: 3 months/2 bar (20 m)/20 °C

Lamb wave transducers (ATEX zone 2, FM Class I Div. 2 or not explosion proof)

technical type		GRF1N52	GRG1N52	GRH1N52	GRK1N52
order code		GLF-NA2TS GLF-NA2TS/OS GLF-NF2TS GLF-NF2TS/OS GLF-NNNTS GLF-NNNTS/OS	GLG-NA2TS GLG-NA2TS/OS GLG-NF2TS GLG-NF2TS/OS GLG-NNNTS GLG-NNNTS/OS	GLH-NA2TS GLH-NA2TS/OS GLH-NF2TS GLH-NF2TS/OS GLH-NNNTS GLH-NNNTS/OS	GLK-NA2TS GLK-NA2TS/OS GLK-NF2TS GLK-NF2TS/OS GLK-NNNTS GLK-NNNTS/OS
transducer frequency	MHz	0.15	0.2	0.3	0.5
fluid pressure¹					
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1
inner pipe diameter d²					
min. extended	mm	220	180	110	60
min. recommended	mm	270	220	140	80
max. recommended	mm	1200	900	600	300
max. extended	mm	1600	1400	1000	360
pipe wall thickness					
min.	mm	15	11	8	5
max.	mm	32	24	16	10
max. extended	mm	35	-	-	-
material					
housing		PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PPSU	PPSU	PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP65	IP67	IP67	IP67
transducer cable					
type		1699	1699	1699	1699
length	m	5	5	5	5
dimensions					
length l	mm	163	128.5	128.5	128.5
width b	mm	54	51	51	51
height h	mm	91.3	67.5	67.5	67.5
dimensional drawing					
ambient temperature					
min.	°C	-40	-40	-40	-40
max.	°C	+170	+170	+170	+170
temperature compen- sation		x	x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

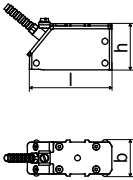
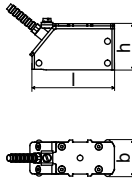
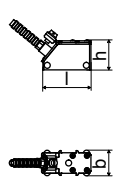
typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

continued on next page

technical type		GRF1N52	GRG1N52	GRH1N52	GRK1N52
explosion protection					
A T E X / I E C E x	order code	GLF-NA2TS GLF-NA2TS/OS	GLG-NA2TS GLG-NA2TS/OS	GLH-NA2TS GLH-NA2TS/OS	GLK-NA2TS GLK-NA2TS/OS
	category	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
	EPL	Gc Db	Gc Db	Gc Db	Gc Db
	zone	2 21	2 21	2 21	2 21
explosion protection temperature (pipe surface)					
A T E X / I E C E x	min.	°C -55	-55	-55	-55
	max.	°C gas: +150, dust: +140	gas: +150, dust: +140	gas: +150, dust: +140	gas: +150, dust: +140
	marking	 0637  Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	 0637  Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	 0637  Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	 0637  Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
	certification ATEX	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
F M	certification IECEx	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	transducer mounting fixture necessary	x	x	x	x
	order code	GLF-NF2TS GLF-NF2TS/OS	GLG-NF2TS GLG-NF2TS/OS	GLH-NF2TS GLH-NF2TS/OS	GLK-NF2TS GLK-NF2TS/OS
explosion protection temperature					
F M	min.	°C -40	-40	-40	-40
	max.	°C +165	+165	+165	+165
	marking	 NI/CI. I,II,III/Div. 2 /  GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	 NI/CI. I,II,III/Div. 2 /  GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	 NI/CI. I,II,III/Div. 2 /  GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	 NI/CI. I,II,III/Div. 2 /  GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860
	type of protection	non incandive	non incandive	non incandive	non incandive

technical type		GRM1N52	GRP1N52	GRQ1N52
order code		GLM-NA2TS GLM-NA2TS/OS GLM-NF2TS GLM-NF2TS/OS GLM-NNNTS GLM-NNNTS/OS	GLP-NA2TS GLP-NA2TS/OS GLP-NF2TS GLP-NF2TS/OS GLP-NNNTS GLP-NNNTS/OS	GLQ-NA2TS GLQ-NA2TS/OS GLQ-NF2TS GLQ-NF2TS/OS GLQ-NNNTS GLQ-NNNTS/OS
transducer frequency	MHz	1	2	4
fluid pressure¹				
min. extended	bar	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)	metal pipe: 3 (d < 15 mm)
min.	bar	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1	metal pipe: 10 (d > 15 mm) 5 (d < 15 mm) plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	30	15	7
min. recommended	mm	40	20	10
max. recommended	mm	150	50	22
max. extended	mm	180	60	30
pipe wall thickness				
min.	mm	2	1	0.5
max.	mm	5	3	1
max. extended	mm	-	-	-
material				
housing		PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)	PPSU with stainless steel cap 304 (1.4301), option OS: 316L (1.4404)
contact surface		PPSU	PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP65	IP65	IP65
transducer cable				
type		1699	1699	1699
length	m	4	4	3
dimensions				
length l	mm	74	74	42
width b	mm	32	32	22
height h	mm	40.5	40.5	25.5
dimensional drawing				
ambient temperature				
min.	°C	-40	-40	-40
max.	°C	+170	+170	+170
temperature compen- sation	x	x	x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

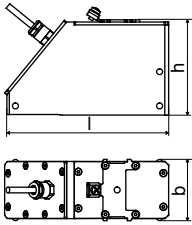
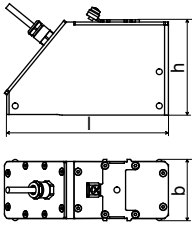
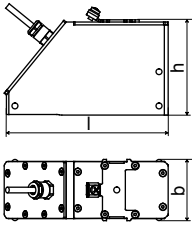
inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

continued on next page

technical type		GRM1N52	GRP1N52	GRQ1N52
explosion protection				
A T E X / I E C E x	order code	GLM-NA2TS GLM-NA2TS/OS	GLP-NA2TS GLP-NA2TS/OS	GLQ-NA2TS GLQ-NA2TS/OS
	category	gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
	EPL	Gc Db	Gc Db	Gc Db
	zone	2 21	2 21	2 21
explosion protection temperature (pipe surface)				
A T E X / I E C E x	min.	°C -55	-55	-55
	max.	°C gas: +150, dust: +140	gas: +150, dust: +140	gas: +150, dust: +140
	marking	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
	certification ATEX	IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
A T E X / I E C E x	certification IECEx	IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
	type of protection	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
	transducer mounting fixture necessary	x	x	x
	order code	GLM-NF2TS GLM-NF2TS/OS	GLP-NF2TS GLP-NF2TS/OS	GLQ-NF2TS GLQ-NF2TS/OS
explosion protection temperature				
F M	min.	°C -55	-55	-55
	max.	°C +165	+165	+165
	marking	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860	NI/Cl. I,II,III/Div. 2 / GP A,B,C,D,E,F,G/ Temp. Codes dwg 3860
	type of protection	non incandive	non incandive	non incandive

Lamb wave transducers (zone 2 or not explosion proof, IP68)

technical type		GRG1LI8	GRH1LI8	GRK1LI8
order code		GLG-NA2TS/IP68 GLG-NNNTS/IP68	GLH-NA2TS/IP68 GLH-NNNTS/IP68	GLK-NA2TS/IP68 GLK-NNNTS/IP68
transducer frequency	MHz	0.2	0.3	0.5
fluid pressure¹				
min. extended	bar	metal pipe: 10	metal pipe: 10	metal pipe: 10 (d > 120 mm) 3 (d < 120 mm)
min.	bar	metal pipe: 15 plastic pipe: 1	metal pipe: 15 plastic pipe: 1	metal pipe: 15 (d > 120 mm) 10 (d < 120 mm) plastic pipe: 1
inner pipe diameter d²				
min. extended	mm	190	120	60
min. recommended	mm	220	140	80
max. recommended	mm	900	600	300
max. extended	mm	1600	1000	500
pipe wall thickness				
min.	mm	11	7	4
max.	mm	23	15	9
max. extended	mm	-	-	-
material				
housing		PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)
contact surface		PPSU	PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP68 ³	IP68 ³	IP68 ³
transducer cable				
type		2550	2550	2550
length	m	12	12	12
dimensions				
length l	mm	143.5	143.5	143.5
width b	mm	54	54	54
height h	mm	83.5	83.5	83.5
dimensional drawing				
ambient temperature				
min.	°C	-40	-40	-40
max.	°C	+100	+100	+100
temperature compen- sation		x	x	x
explosion protection				
order code		GLG-NA2TS/IP68	GLH-NA2TS/IP68	GLK-NA2TS/IP68
category		gas: 3G dust: 2D	gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db	Gc Db
zone		2 21	2 21	2 21
A explosion protection temperature (pipe surface)				
T min.	°C	-40	-40	-40
E max.	°C	+90	+90	+90
X marking		CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
C certification ATEX		IBExU10ATEX1163 X	IBExU10ATEX1163 X	IBExU10ATEX1163 X
E certification IECEx		IECEx IBE 12.0005X	IECEx IBE 12.0005X	IECEx IBE 12.0005X
x type of protection		gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
transducer mounting fixture necessary		x	x	x

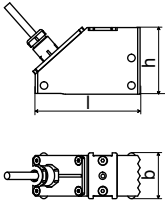
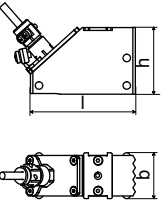
¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

³ test conditions: 3 months/2 bar (20 m)/20 °C

technical type		GRM1LI8	GRP1LI8
order code		GLM-NA2TS/IP68 GLM-NNNTS/IP68	GLP-NA2TS/IP68 GLP-NNNTS/IP68
transducer frequency	MHz	1	2
fluid pressure¹			
min. extended	bar	metal pipe: 3 (d < 60 mm)	metal pipe: 3 (d < 35 mm)
min.	bar	metal pipe: 10 (d > 60 mm) 5 (d < 60 mm) plastic pipe: 1	metal pipe: 10 (d > 35 mm) 5 (d < 35 mm) plastic pipe: 1
inner pipe diameter d²			
min. extended	mm	30	15
min. recommended	mm	40	20
max. recommended	mm	150	50
max. extended	mm	180	60
pipe wall thickness			
min.	mm	2	1
max.	mm	5	3
max. extended	mm	-	-
material			
housing		PPSU with stainless steel cap 316Ti (1.4571)	PPSU with stainless steel cap 316Ti (1.4571)
contact surface		PPSU	PPSU
degree of protection according to IEC/ EN 60529		IP68 ³	IP68 ³
transducer cable			
type		2550	2550
length	m	12	12
dimensions			
length l	mm	73	73
width b	mm	31.6	31.6
height h	mm	46	46
dimensional drawing			
ambient temperature			
min.	°C	-40	-40
max.	°C	+100	+100
temperature compen- sation		x	x
explosion protection			
order code		GLM-NA2TS/IP68	GLP-NA2TS/IP68
category		gas: 3G dust: 2D	gas: 3G dust: 2D
EPL		Gc Db	Gc Db
zone		2 21	2 21
explosion protection temperature (pipe surface)			
min.	°C	-40	-40
max.	°C	+90	+90
marking		CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db	CE 0637 Ex II3G II2D Ex nA IIC T6...T2 Gc Ex tb IIIC TX Db
certification ATEX		IBExU10ATEX1163 X	IBExU10ATEX1163 X
certification IECEx		IECEX IBE 12.0005X	IECEX IBE 12.0005X
type of protection		gas: non sparking dust: protection by enclosure	gas: non sparking dust: protection by enclosure
transducer mounting fixture necessary		x	x

¹ depending on application, typical absolute value for natural gas, nitrogen, compressed air

² Lamb wave transducer:

typical values for natural gas, nitrogen, oxygen, pipe diameters for other fluids on request

inner pipe diameter max. recommended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 15 m/s (30 m/s)

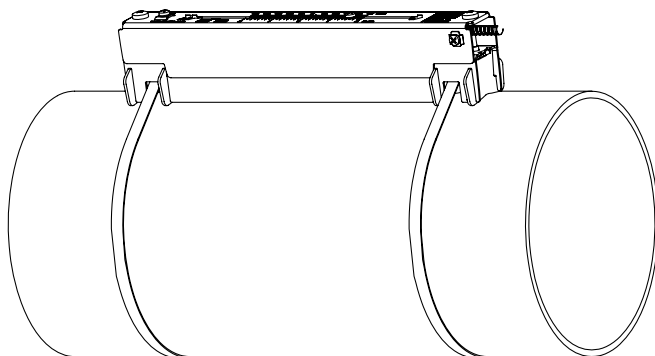
inner pipe diameter max. extended: in reflection arrangement (diagonal arrangement) and for a flow velocity of 12 m/s (25 m/s)

³ test conditions: 3 months/2 bar (20 m)/20 °C

Transducer mounting fixture

Order code

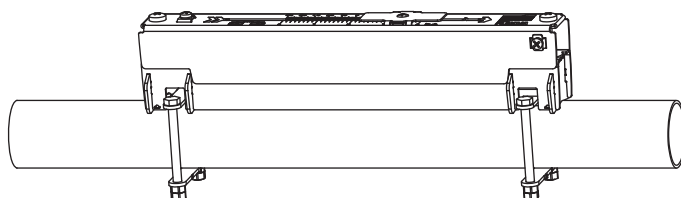
1, 2	3		4	5		6	7...9		10, 11	no. of character
transducer mounting fixture	transducer	-	measurement arrangement	size	-	fixation	outer pipe diameter	/	option	description
VL										Variofix L
VC										Variofix C
	K									transducers with transducer frequency F (VCK-*L-****/IP68), G, H, K
	M									transducers with transducer frequency M, P
	Q									transducers with transducer frequency Q
		D								reflection arrangement or diagonal arrangement
		R								reflection arrangement
			S							small
			M							medium
			L							large
				B						bolts
				S						tension straps
				W						welding
				N						without fixation
						002				10...20 mm
						004				20...40 mm
						T36				40...360 mm
						013				10...130 mm
						036				130...360 mm
						092				360...920 mm
						200				920...2000 mm
									IP68	degree of protection IP68
									OS	housing with stainless steel 316
									Z	special design
example										
VL	K	-	D	S	-	S	200			Variofix L and tension straps for transducers with transducer frequency G, H, K
		-			-			/		

Variofix L (VLK, VLM, VLQ)

material: stainless steel 304
(1.4301), 301 (1.4310), 410
(1.4006)
option OS: 316 (1.4571), 316L
(1.4404), 17-7PH (1.4568)

inner length:
VLK: 348 mm,
option IP68: 368 mm
VLM: 234 mm
VLQ: 176 mm

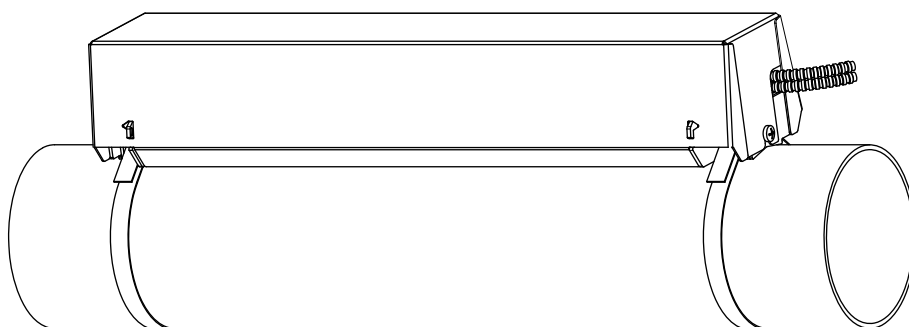
dimensions:
VLK: 423 x 90 x 93 mm,
option IP68: 443 x 94 x 105 mm
VLM: 309 x 57 x 63 mm
VLQ: 247 x 43 x 47 mm

Variofix L with bolt mounting plates (VL*.-.-B)**

material: stainless steel 304
(1.4301), 301 (1.4310), 410
(1.4006)
option OS: 316 (1.4571), 316L
(1.4404), 17-7PH (1.4568)

inner length:
VLM: 234 mm
VLQ: 176 mm

dimensions:
VLM: 309 x 57 x 63 mm
VLQ: 247 x 43 x 47 mm
outer pipe diameter:
max. 48 mm

Variofix C (VC)

material: stainless steel 304
(1.4301), 301 (1.4310)
option OS: 316 (1.4571)

inner length:
VCK-*L: 500 mm
VCK-*S: 350 mm
VCM: 400 mm
VCQ: 250 mm

dimensions:
VCK-*L: 560 x 122 x 102 mm,
option IP68: 560 x 126 x 120 mm
VCK-*S: 410 x 122 x 102 mm,
option IP68: 410 x 126 x 120 mm
VCM: 460 x 96 x 80 mm
VCQ: 310 x 85 x 62 mm

Coupling materials for transducers

	normal temperature range (4th character of transducer order code = N)		extended temperature range (4th character of transducer order code = E)	
	< 100 °C	< 170 °C	< 150 °C	< 200 °C
< 24 h	coupling compound type N or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or coupling foil type VT	coupling compound type E or H or coupling foil type VT
long time measurement	coupling foil type VT ¹	coupling foil type VT ²	coupling foil type VT ¹	coupling foil type VT ²

¹ < 5 years

² < 6 months

Technical data

type	ambient temperature °C	material
coupling compound type N	-30...+130	mineral grease paste
coupling compound type E	-30...+200	silicone paste
coupling compound type H	-30...+250	fluoropolymer paste
coupling foil type VT	-10...+200	fluoroelastomer

Damping mats (optional)

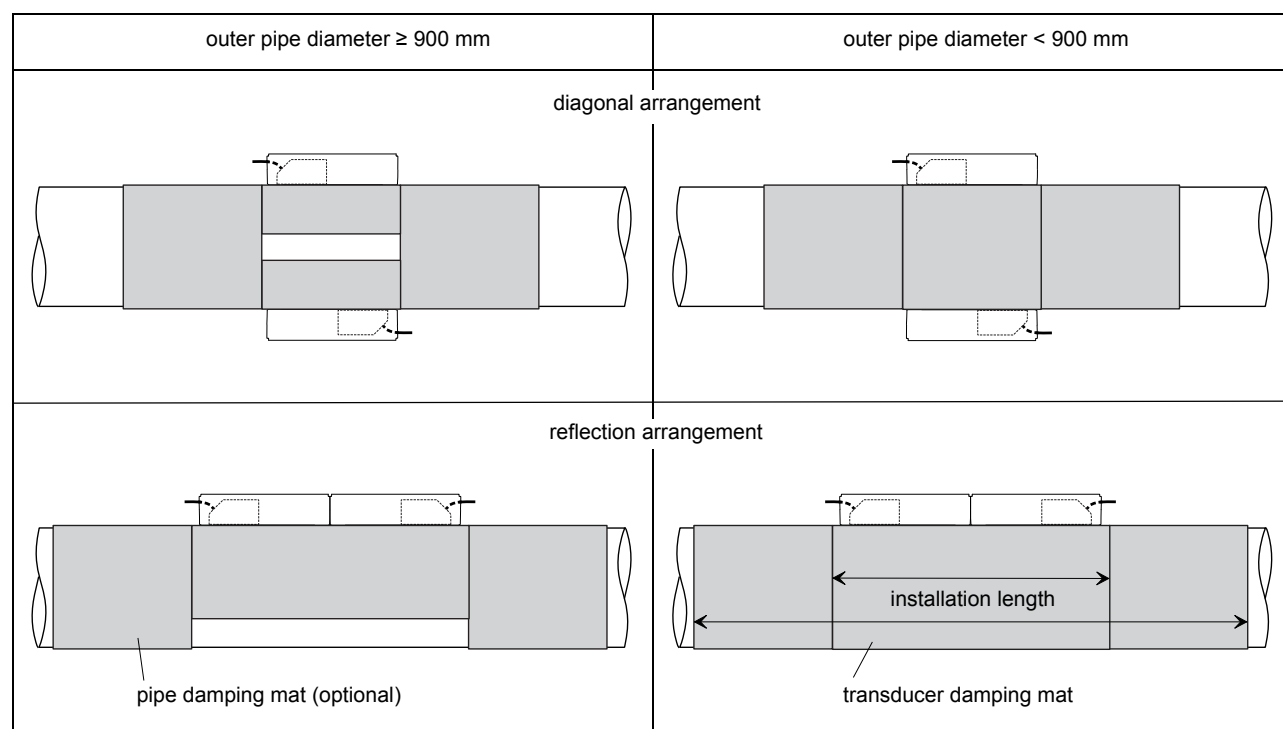
Damping mats will be used for the gas measurement to reduce acoustic noise influences on the measurement.

transducer damping mat

Transducer damping mats will be installed below the transducers.

pipe damping mat

Pipe damping mats will be installed if the sound propagation is disturbed at reflection points (e.g. flange, weld). Depending on the noise, the pipe damping mats will be installed at one or both sides of the transducer damping mat. If the local conditions are unknown, pipe damping mats should be installed.



Technical data

type		E30R4	E30R3
width	mm	225	50
thickness	mm	0.7	
length (per roll)	m	10	
weight	kg/m ²	1.015	
ambient temperature	°C	-30...+80	
properties		self-adhesive	

Dimensioning

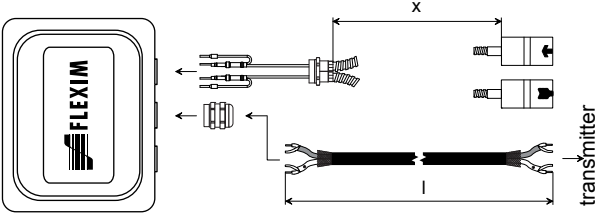
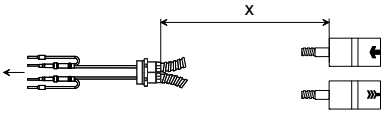
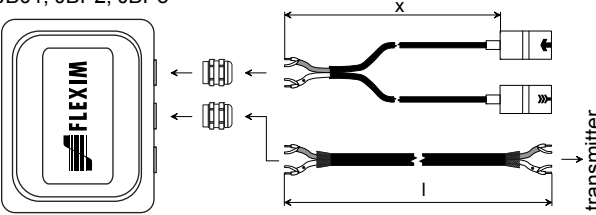
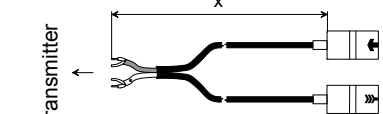
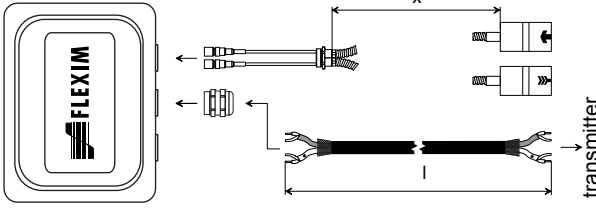
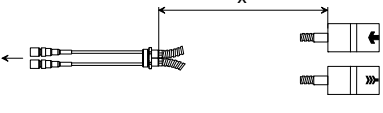
transducer		damping mat							
transducer mounting fixture	order code	type	number of layers	transducer damping mat			transducer damping mat + 2x pipe damping mat		
				max. instal- lation length [mm]	number of rolls ¹ standard ² extended ²		max. instal- lation length [mm]	number of rolls ¹ standard extended	
VarioFix L									
VLK	GLG	E30R4	3	890	4	4	1830	9	12
	GSG		3		4	4		9	10
	GLH		2		2	3		4	7
	GLK		1		1	1		2	2
	GSK		1		1	1		2	3
VLK-**-****/IP68	GLG	E30R4	3	930	5	5	1910	10	13
	GSG		3		5	5		10	11
	GLH		2		2	3		5	7
	GLK		1		1	1		2	2
	GSK		1		1	1		2	2
VLM	GLM	E30R3	1	660	1	1	1360	2	2
	GSM		1		1	1		2	2
	GLP		1		1	1		1	1
	GSP		1		1	1		1	1
VLQ	GLQ	E30R3	1	540	1	1	1120	1	1
	GSQ		1		1	1		1	1
Variofix C									
VCK-*L-****/IP68	GLF	E30R4	3	1160	6	6	2360	13	15
VCK-*L-****/IP68	GLG	E30R4	3	1160	6	6	2360	11	14
	GSG		3		6	6		11	12
	GLH		2		3	4		5	8
	GLK		1		1	1		2	2
	GSK		1		1	1		2	2
VCK-*S-****/IP68	GLG	E30R4	3	860	4	4	1760	7	9
	GSG		3		4	4		7	8
	GLH		2		2	3		4	5
	GLK		1		1	1		1	1
	GSK		1		1	1		1	1
VCM	GLM	E30R3	1	960	2	2	1960	3	3
	GSM		1		1	2		2	3
	GLP		1		1	1		1	1
	GSP		1		1	1		1	1
VCQ	GLQ	E30R3	1	660	1	1	1360	1	1
	GSQ		1		1	1		1	1

¹ calculation on the base of:

- max. installation length (installation of one transducer mounting fixture per transducer in reflection arrangement) and
 - max. recommended pipe diameter (standard) or max. extended pipe diameter (extended)
- (for inner pipe diameter max. recommended and max. extended see Technical Data of the Transducers from page 16)

² calculation for the number of rolls when both transducers are mounted in one transducer mounting fixture (reflection arrangement) or in diagonal arrangement: number of rolls/2 and round up to the nearest integer

Connection systems

connection system TS		connection with extension cable	direct connection	transducers technical type
T S	JB01			****8*
	JB01, JBP2, JBP3			****L*
	JB02, JB03			*****52

transducer frequency (3d character of transducer order code)			F, G, H, K		M, P		Q		S	
T S	cable length	m	x 5	l ≤ 300	x 4	l ≤ 300	x 3	l ≤ 90	x 2	l ≤ 40
	cable length (option LC)	m	9	≤ 300	-	-	-	-	-	-
	cable length (option IP68)	m	12	≤ 300	12	≤ 300	-	-	-	-

x, y - transducer cable length

l - max. length of extension cable

Transducer cable

Technical data

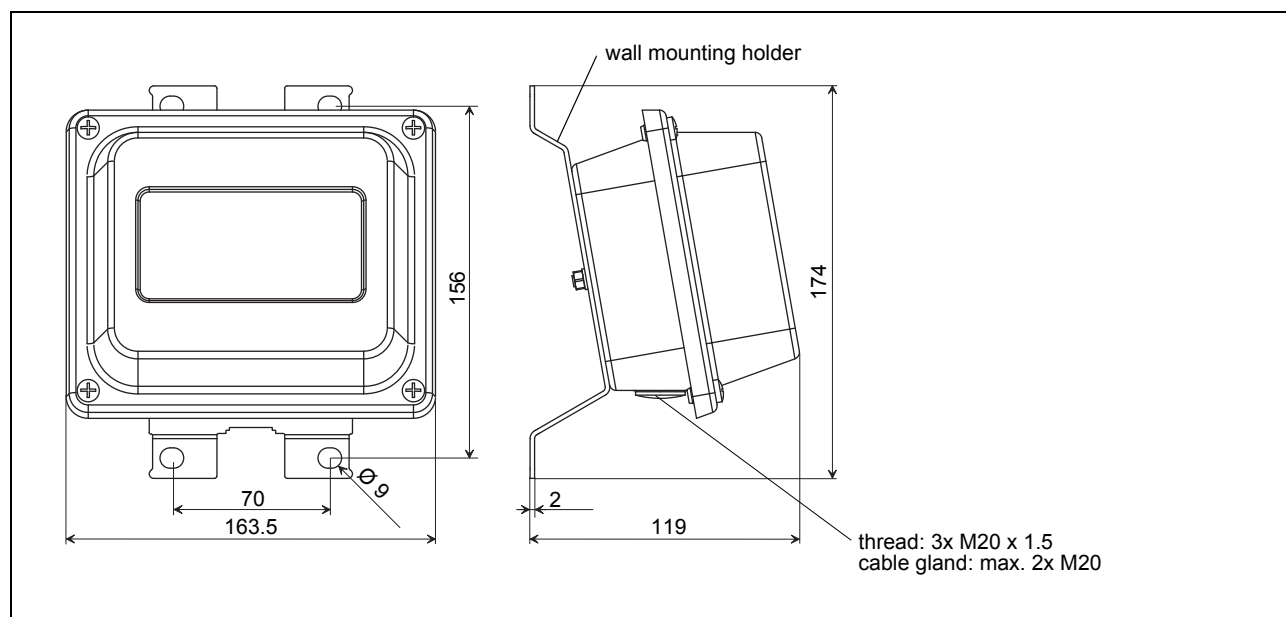
		transducer cable			extension cable	
type		1699	2550 (option IP68)	6111	2615	5245
standard length	m	see table above			-	
max. length	m	-			see table above	
ambient temperature	°C	-55...+200	-40...+100	-100...+225	-30...+70	-30...+70
properties			longitudinal water tight		halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2	halogen free fire propagation test according to IEC 60332-1 combustion test according to IEC 60754-2
cable jacket						
material		PTFE	PUR	PFA	PUR	PUR
outer diameter	mm	2.9	5.2 ±0.2	2.7	12	12
thickness	mm	0.3	0.9	0.5	2	2
colour		brown	grey	white	black	black
shield		x	x	x	x	x
sheath						
material		stainless steel 304 (1.4301) option OS: 316Ti (1.4571)	-	stainless steel 304 (1.4301) option OS: 316Ti (1.4571)	-	steel wire braid with copolymer sheath
outer diameter	mm	8	-	8	-	15.6

Junction box

Technical data

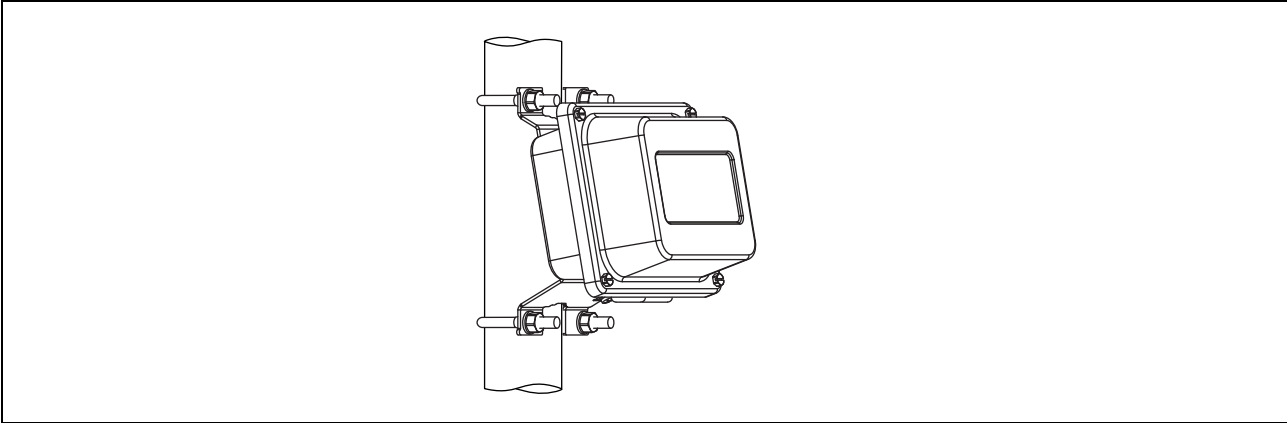
technical type		JB01S4E3M	JB02	JB03	JBP2	JBP3
dimensions		see dimensional drawing	see dimensional drawing	see dimensional drawing	see dimensional drawing	see dimensional drawing
weight	kg	1.2 kg	1.2 kg	1.2 kg	1.2 kg	1.2 kg
fixation		wall mounting, optional: 2 " pipe mounting	wall mounting, optional: 2 " pipe mounting	wall mounting, optional: 2 " pipe mounting	wall mounting, optional: 2 " pipe mounting	wall mounting, optional: 2 " pipe mounting
material						
housing		stainless steel 316L (1.4404)	stainless steel 316L (1.4404)	stainless steel 316L (1.4404)	stainless steel 316L (1.4404)	stainless steel 316L (1.4404)
gasket		silicone	silicone	silicone	silicone	silicone
degree of protection according to IEC/ EN 60529		IP67	IP67	IP67	IP67	IP67
ambient temperature						
min.	°C	-40	-40	-40	-40	-40
max.	°C	+80	+80	+80	+80	+80
explosion protection						
A T E X / I E C E x	zone	1	2	-	2	-
	marking	CE 0637 Ex II2G II2D Ex e mb IIC (T6)...T4 Gb Ex tb IIIC T 100 °C Db Ta -40...+(70)80 °C	CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C	-	CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...+(70)80 °C	-
	certification ATEX	IBExU06ATEX1161	-	-	-	-
	certification IECEx	IECEx IBE 08.0006	-	-	-	-
	type of protection	gas: • increased safety • decoupled network: encapsulation dust: protection by enclosure	gas: non sparking dust: protection by enclosure	-	gas: non sparking dust: protection by enclosure	-

Dimensions



in mm

2 " pipe mounting kit (optional)



Terminal assignment

JB01

transducers

terminal strip KL1

terminal	connection
V	transducer ↗, signal
VS	transducer ↗, internal shield
RS	transducer ↘, internal shield
R	transducer ↘, signal
cable gland	external shield

extension cable

terminal strip KL2

terminal	connection
TV	signal
TVS	internal shield
TRS	internal shield
TR	signal
shield terminal	external shield

JB02, JB03

transducers

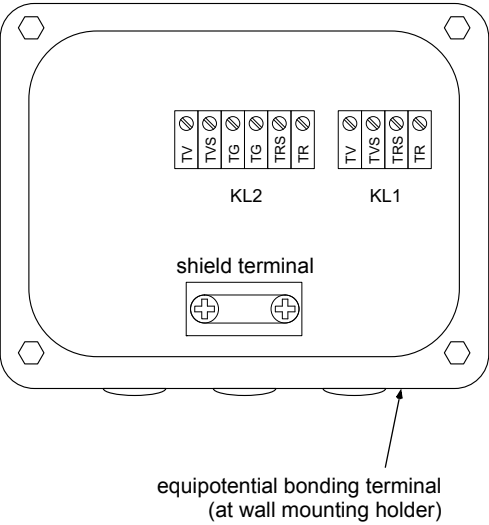
terminal	connection
XV	transducer ↗, SMB connector
XR	transducer ↘, SMB connector
cable gland	external shield

extension cable

terminal strip KL2

terminal	connection
TV	signal
TVS	internal shield
TRS	internal shield
TR	signal
shield terminal	external shield

JBP2, JBP3



transducers

terminal strip KL1

terminal	connection
TV	transducer ↗, signal
TVS	transducer ↗, internal shield
TRS	transducer ↗, internal shield
TR	transducer ↗, signal
cable gland	external shield

extension cable

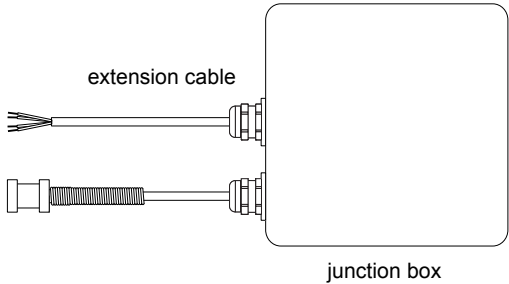
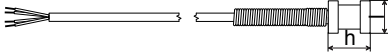
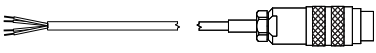
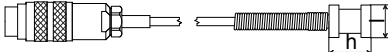
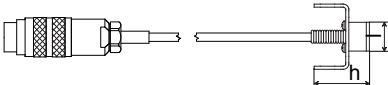
terminal strip KL2

terminal	connection
TV	signal
TVS	internal shield
TRS	internal shield
TR	signal
shield terminal	external shield

Clamp-on temperature probe (optional)

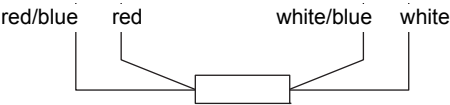
Technical data

technical type		PT12N	PT12N	PT12N	PT12F
design		with connector		zone 2	short response time, with connector
type		Pt100	Pt100	Pt100	Pt100
connection		4-wire	4-wire	4-wire	4-wire
measuring range	°C	-30...+250	-30...+250	-30...+250	-50...+250
accuracy T		$\pm(0.15\text{ °C} + 2 \cdot 10^{-3} \cdot T\text{ [°C]})$, class A	$\pm(0.15\text{ °C} + 2 \cdot 10^{-3} \cdot T\text{ [°C]})$, class A	$\pm(0.15\text{ °C} + 2 \cdot 10^{-3} \cdot T\text{ [°C]})$, class A	$\pm(0.15\text{ °C} + 2 \cdot 10^{-3} \cdot T\text{ [°C]})$, class A
response time	s	50	50	50	8
housing		aluminum	aluminum	aluminum	PEEK, stainless steel 304 (1.4301), copper
degree of protection according to IEC/EN 60529		IP66	IP66	IP66	IP66
weight (without connector)	kg	0.25	0.25	0.25	0.32
fixation		clamp-on	clamp-on	clamp-on	clamp-on
accessories					
thermal conductivity paste 200 °C		x	-	-	x
thermal conductivity foil 250 °C		x	x	x	x
plastic protection plate, insulation foam		-	-	-	x
dimensions					
length l	mm	15	15	15	14
width b	mm	15	15	15	30
height h	mm	20	20	20	27
explosion protection					
zone		-	-	2	-
explosion protection temperature					
min.	°C	-	-	-30	-
max.	°C	-	-	+250	-
marking		-	-	CE Ex nA IIC T6...T2 Gc Ta -30...+250 °C	-

connection with extension cable	direct connection	technical type
		PT12N
		PT12N
		PT12F

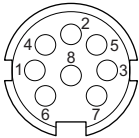
Connection

Temperature probe



Connector

pin	cable of temperature probe	extension cable
1	white/blue	blue
2	red/blue	grey
3, 4, 5	not connected	
6	red	red
7	white	white
8	not connected	



Cable

		cable of temperature probe	extension cable
type		4 x 0.25 mm² black	LIYCY 8 x 0.14 mm² grey
standard length	m	3	5/10/25
max. length	m	-	200
cable jacket		PTFE	PVC

Junction box

technical type		JBT2	JBT3
dimensions		see dimensional drawing	see dimensional drawing
fixation		wall mounting, optional: 2 " pipe mounting	wall mounting, optional: 2 " pipe mounting
material			
housing		stainless steel 316L (1.4404)	stainless steel 316L (1.4404)
gasket		silicone	silicone
degree of protection according to IEC/ EN 60529		IP67	IP67
cable gland		max. 2x M12	max. 2x M12
ambient temperature			
min.	°C	-40	-40
max.	°C	+80	+80
explosion protection			
ATEX	zone marking	2 CE Ex II3G Ex nA IIC (T6)...T4 Gc II3D Ex tc IIIC T 100 °C Dc Ta -40...(70)80 °C	- - - -
	certification	-	-
	type of protection	gas: non sparking, dust: protection by enclosure	-

Terminal assignment

JBT2, JBT3

KL2

KL1

shield terminal

equipotential bonding terminal
(at wall mounting holder)

temperature probe

terminal strip KL1

terminal	connection
1	red
2	red/blue
3	white
4	white/blue

extension cable

terminal strip KL2

terminal	connection
1	red
2	grey
3	white
4	blue



FLEXIM GmbH
Wolfener Str. 36
12681 Berlin
Germany
Tel.: +49 (30) 93 66 76 60
Fax: +49 (30) 93 66 76 80

internet: www.flexim.com
e-mail: info@flexim.com

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